

TOWARDS FLOW VISUALIZATION EXPERIMENTS IN A MASSIVELY ARRAYED MICROFLUIDIC PRODUCTION SYSTEM

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Background and Motivation

- Over the past 20 years, there has been growing interest in the formation of droplets using microfluidic approaches for
 - size and the
 - polydispersity index (of the droplet).

These techniques have several applications summarized in fig 1 –

- Advantages of microfluidic channels include –
 - considerably more control of the size and
 - can be used to produce more uniform particles.
- NPs used as drug nanomedicine offer –
 - Enhanced permeability
 - Higher retention in vivo.

- Using a massively arrayed fiber reactor (FR), nanoparticles (NP) of PNIPAm used as drug delivery agents have been produced (see Fig 2). (Jaminkhindar et al (2006)).

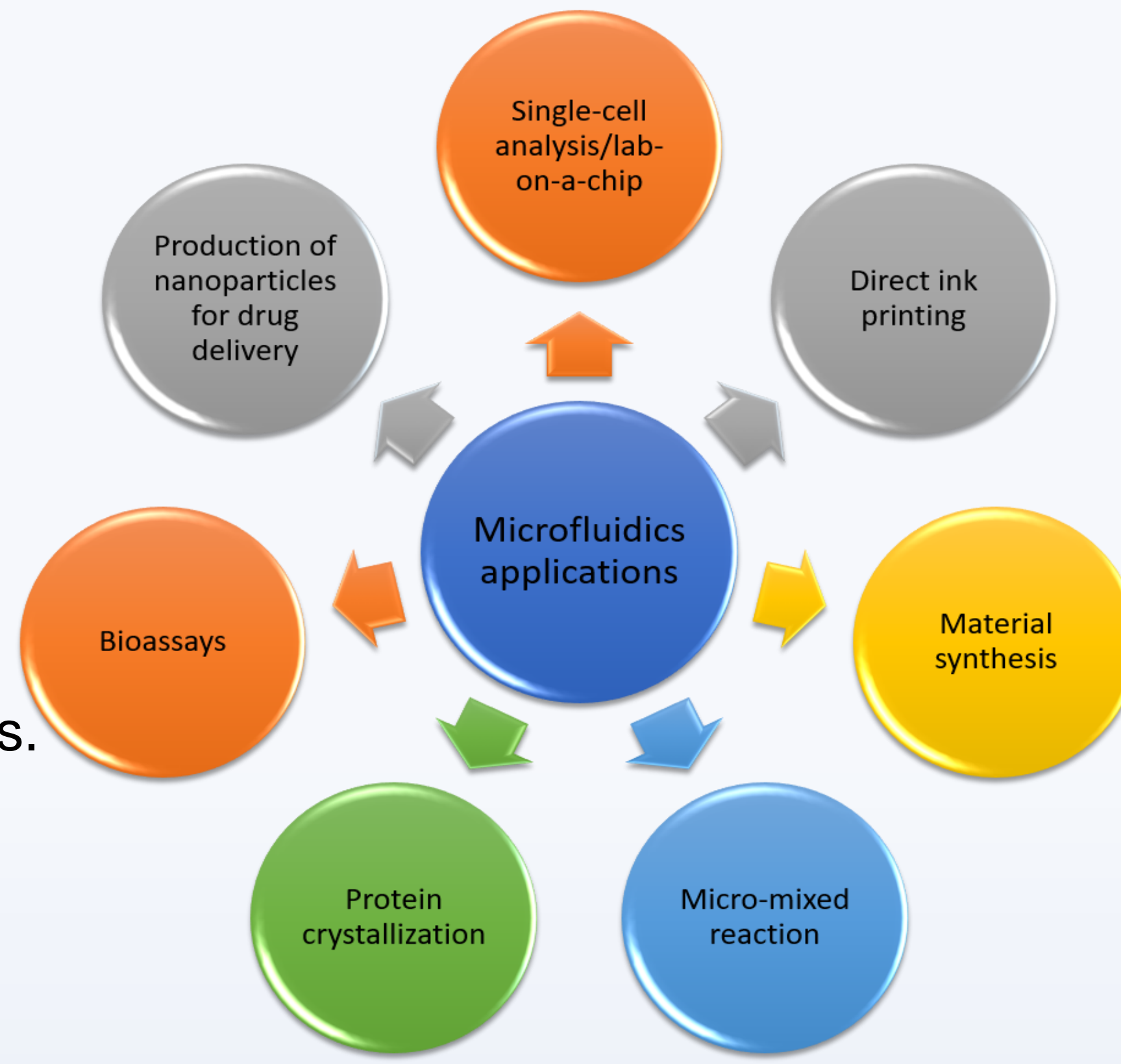


Figure 1: (above) Applications of microfluidics

About the reactor

The FR consists: massively arrayed reactor T-junction type.

- Steel fibers (diameter of 22microns)

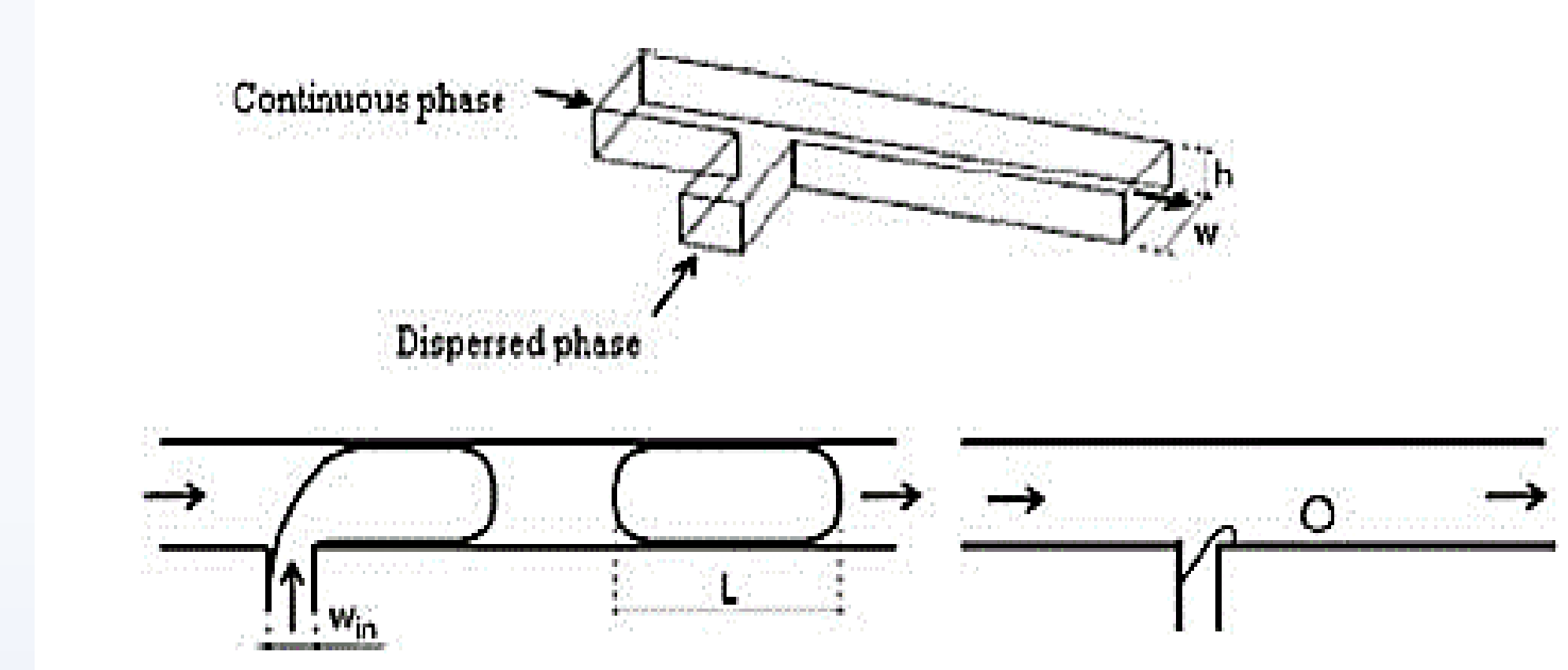


Figure 3: Mechanisms of Droplet formation and the fiber reactor

Flow Visualization

In the study, we would like to visualize the flow in the reactor by

- altering the fluid flow well enough so as to detect directly how the fluid flows with negligible alteration to the fluid motion.
- The approach would employ the following-
 - Scalar based flow visualization methods
 - Using fluorescent or phosphorescent particles.
 - and microscope and laser sheet.

The objective of the research is –

- Model and measure the effects of injection type and channel diameter on the two phase flow;
 - droplet formation,
 - breakout, and
 - coalescence
- in the fiber reactor.

Present work

Design and build a prototype with viewing windows cut on the sides of the reactor.

Use light emitting particles (fluorescence) and a laser sheet, Microscope to capture visualize flow. (see figure below),

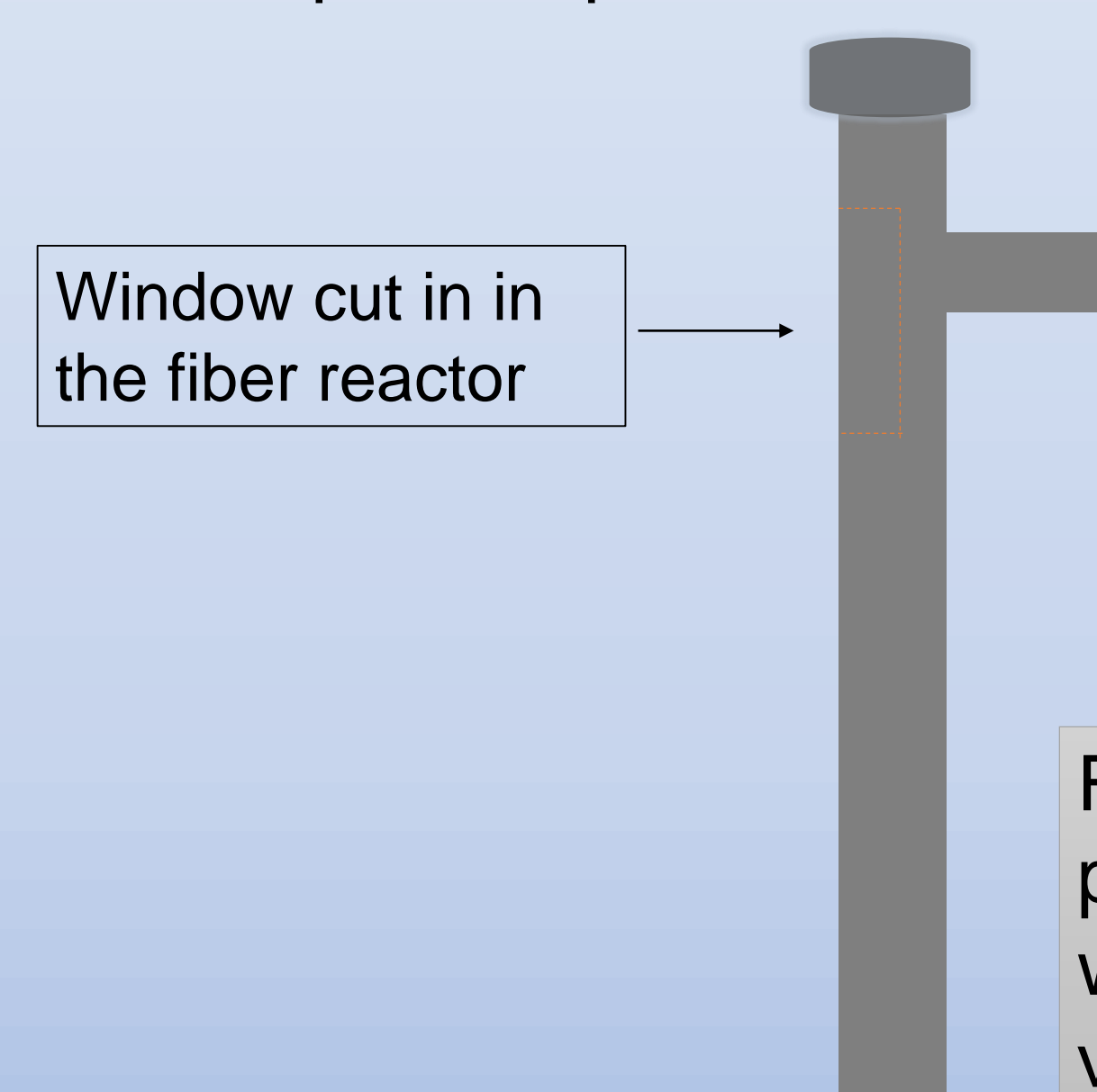


Figure 4: Design of FR prototype with a viewing window for flow visualization

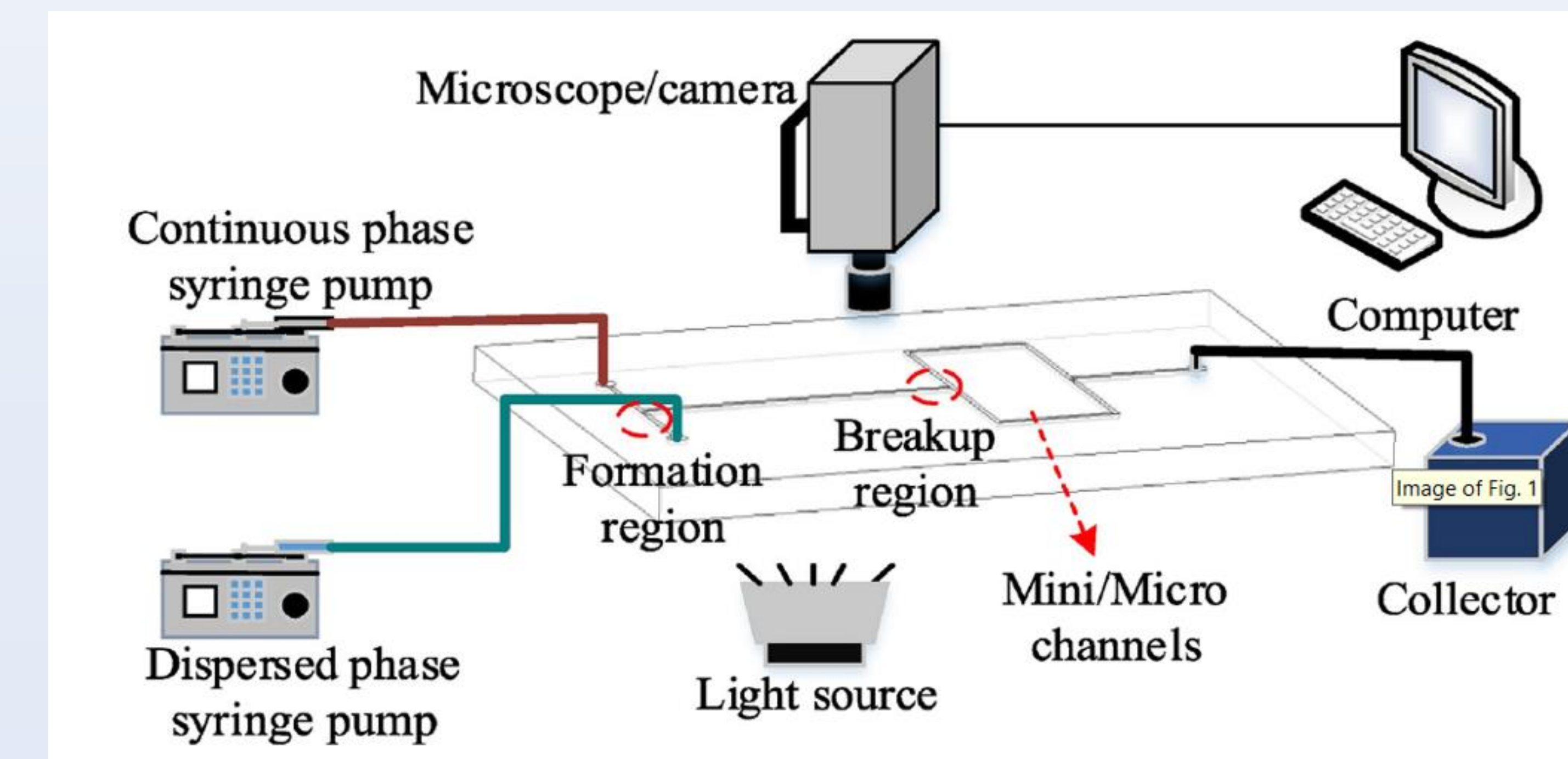
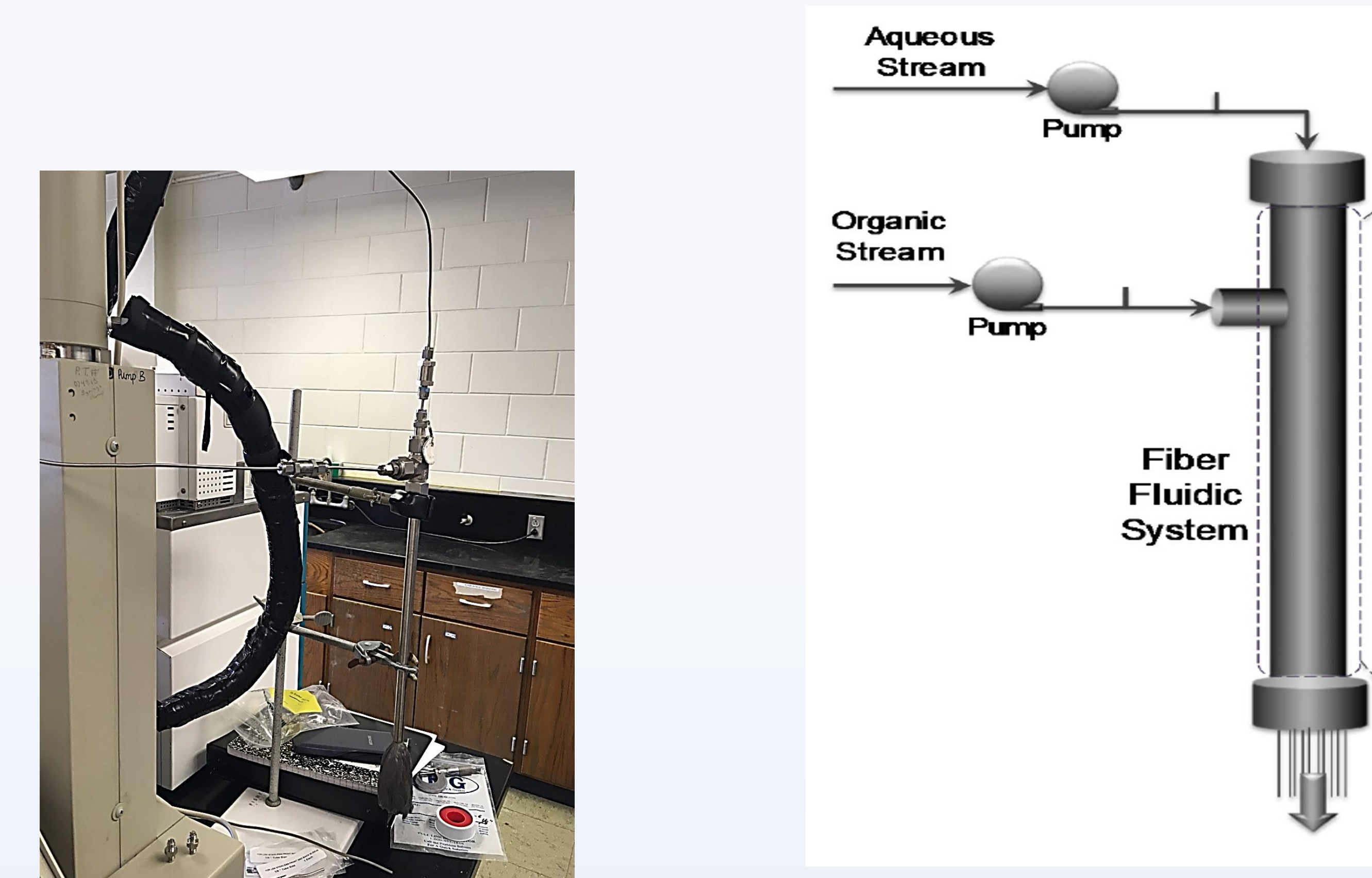


Figure 5: (a) (Upper left) Lab setup (b) (upper right) Schematic of FR, © (bottom) typical flow visualization experimental set-up in microfluidic systems.

References

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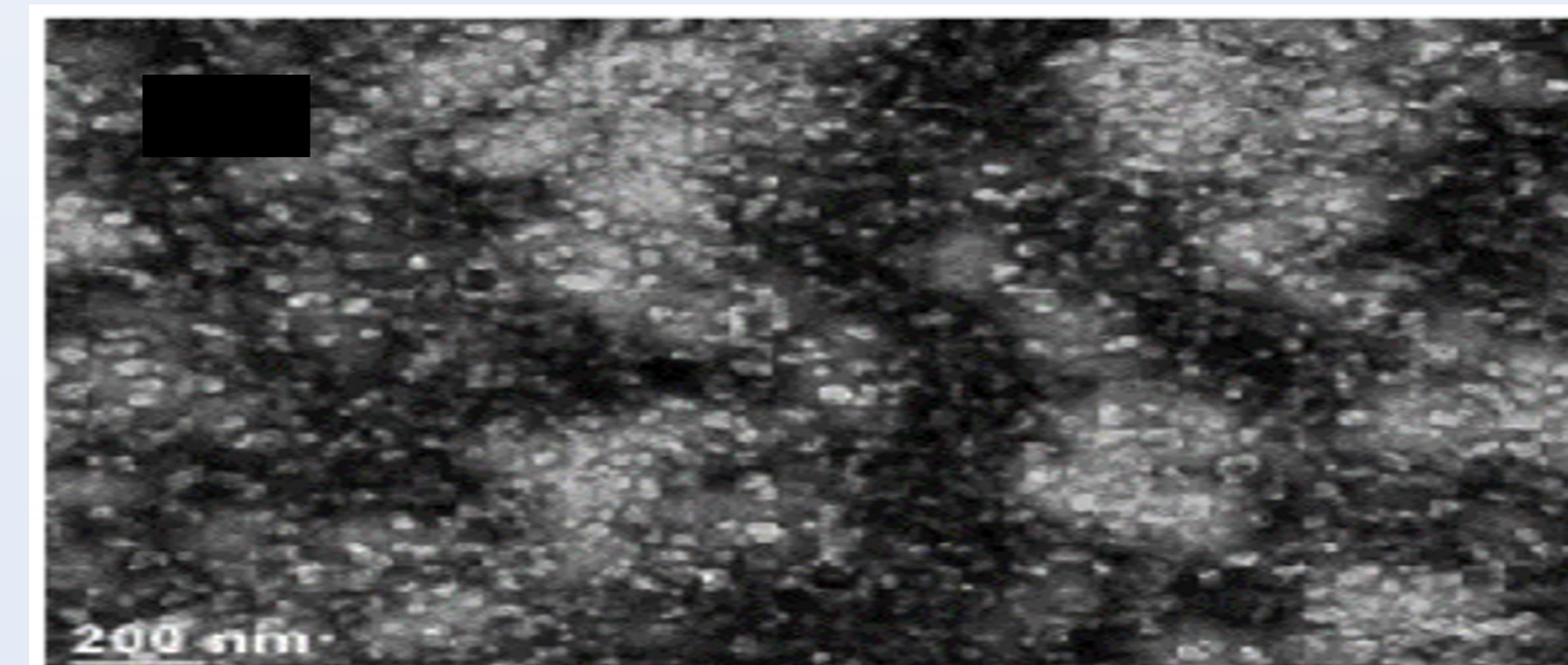


Figure 2: (left) TEM images of PNIPAm nanoparticles produced in the reactor. The average droplet size of 37.5nm and a PDI range of 0.26 – 0.3.

Size and surface characteristics of NPs can be tuned using various process parameters, such as –

- Relative flowrates of multiphases.
- Concentration of surfactant

Studies show that droplet size have a correlation with relative flow rate as modeled by the scaling law -

$$\frac{L}{w} = 1 + \alpha \frac{Q_d}{Q_c};$$

$$w = \text{channel width,}$$

$$L = \text{channel length,}$$

$$\alpha = \text{characteristic constant for geometry of device,}$$

$$Q_d, Q_c = \text{flow rate of dispersed, continuous phase respectively}$$

Furthermore, more studies on droplet breakout in the microchannel is reveal that 3 regimes are possible at the T-junction depending on the capillary number Ca_c of the continuous fluid.

These regimes are:

- Squeezing regime ($Ca_c < 0.02$)
- Squeezing regime ($Ca_c < 0.002$)
- Transient regime ($0.002 < Ca_c < 0.01$)

$$Ca_c = \frac{U_c \mu_c}{\gamma};$$

$$U_c, \mu_c = \text{flow rate, viscosity of continuous phase respectively,}$$

$$\gamma = \text{interfacial tension}$$

These regimes occur due to the interplay between three forces –

- Shear force of continuous phase on emerging droplet
- Laplace force inside droplet dur to interfacial tension. (Thorsen et al (2001)).
- Increase of upstream pressure in continuous phase due to droplet obstructing channel width.